

Spare parts list seals for multi-turn actuators

Seal kit small S1

This seal kit includes all seals which might be damaged or lost during commissioning, or which are needed for small maintenance.

Ref.No.	Designation / Size	Material NBR Art.-No. Z125.938	fitted Nos.	Ref.No.	Designation / Size	Material FKM Art.-No. Z125.939	fitted Nos.
7008 ¹⁾	O-ring 60x3	D000.049	1	7008 ¹⁾	O-ring 60x3	D002.547	1
7010	O-ring 114x3	D003.016	1	7010	O-ring 114x3	D003.020	1
7014	O-ring 98x3	D002.104	3	7014	O-ring 98x3	D002.572	3
7104	O-ring 12x2	D000.296	1	7104	O-ring 12x2	D002.514	1
7161	O-ring 80x3	D000.363	1	7161	O-ring 80x3	D002.512	1

Seal kit large S2

This seal kit includes all sealing elements installed in the actuator. Special tools are required for replacing some of them.

Ref.No.	Designation / Size	Material NBR Art.-No. Z125.940	fitted Nos.	Ref.No.	Designation / Size	Material FKM Art.-No. Z125.941	fitted Nos.
7006	O-ring 3,5x1,0	D003.329	1	7006	O-ring 3,5x1,0	D003.595	1
7008 ¹⁾	O-ring 60x3	D000.049	1	7008 ¹⁾	O-ring 60x3	D002.547	1
7010	O-ring 114x3	D003.016	2	7010	O-ring 114x3	D003.020	2
7014	O-ring 98x3	D002.104	3	7014	O-ring 98x3	D002.572	3
7102	Radial seal A10x19x7	D000.177	2	7102	Radial seal A10x19x7	D002.656	2
7104	O-ring 12x2	D000.296	1	7104	O-ring 12x2	D002.514	1
7106	Radial seal A12x28x7	D000.182	1	7106	Radial seal A12x28x7	D002.573	1
7111	O-ring 55x3	D000.341	1	7111	O-ring 55x3	D002.548	1
7161	O-ring 80x3	D000.363	1	7161	O-ring 80x3	D002.512	1
7235 ³⁾	Wellendichtring A25x35x7	D000.206	1	7235 ³⁾	Wellendichtring A25x35x7	D002.526	1
7237	Radial seal AS60x75x8	D003.799	1	7237	Radial seal AS60x75x8	D003.800	1
7240	Radial seal AS50x65x8	D001.635	1	7240	Radial seal AS50x65x8	D002.707	1
7312 ²⁾	Radial seal AB48x62x10	K011.030	1	7312 ²⁾	Radial seal AB48x62x10	K011.031	1
7313	Radial seal AB60x75x10	K011.082	1	7313	Radial seal AB60x75x10	K011.083	1
7331 ³⁾	Radial seal BC25x35x7	K011.761	1	7331 ³⁾	Radial seal BC25x35x7	K011.762	1
7333 ³⁾	Rod seal 8x10,9	K011.765	1	7333 ³⁾	Rod seal 8x10,9	K011.765	1

1) For version with output drive types B1/B2/B3/E/B4/D

2) For version with output drive type DD or B3D

3) For version with handwheel

Please state type and order no. of the device (see name plate) when ordering spare parts. Only original AUMA spare parts should be used. Failure to use original spare parts voids the warranty and exempts AUMA from any liability. Delivered spare parts may slightly vary from the representation.

We reserve the right to alter data according to improvements made. Previous documents become invalid with the issue of this document.