

Spare parts list seals for multi-turn actuators

Seal kit small S1

This seal kit includes all seals which might be damaged or lost during commissioning, or which are needed for small maintenance.

Ref.No.	Designation / Size	Material NBR Art.-No. Z125.963	fitted Nos.	Ref.No.	Designation / Size	Material FKM Art.-No. Z125.964	fitted Nos.
7014	O-ring 98x3	D002.104	3	7014	O-ring 98x3	D002.572	3
7104	O-ring 12x2	D000.296	1	7104	O-ring 12x2	D002.514	1
7161	O-ring 80x3	D000.363	1	7161	O-ring 80x3	D002.512	1
7232	O-ring 178x4	D003.018	1	7232	O-ring 178x4	D003.273	1
7249 ¹⁾	O-ring 90x3	D002.736	1	7249 ¹⁾	O-ring 90x3	D003.568	1

Seal kit large S2

This seal kit includes all sealing elements installed in the actuator. Special tools are required for replacing some of them.

Ref.No.	Designation / Size	Material NBR Art.-No. Z125.965	fitted Nos.	Ref.No.	Designation / Size	Material FKM Art.-No. Z125.966	fitted Nos.
7006	O-ring 3,5x1,0	D003.329	1	7006	O-ring 3,5x1,0	D003.595	1
7014	O-ring 98x3	D002.104	3	7014	O-ring 98x3	D002.572	3
7102	Radial seal A10x19x7	D000.177	2	7102	Radial seal A10x19x7	D002.656	2
7104	O-ring 12x2	D000.296	1	7104	O-ring 12x2	D002.514	1
7123	Radial seal A20x47x7	D000.203	1	7123	Radial seal A20x47x7	D002.470	1
7124 ³⁾	Radial seal AS30x40x7	D001.637	1	7124 ³⁾	Radial seal AS30x40x7	D003.805	1
7140	O-ring 196,44x3,53	D003.019	1	7140	O-ring 196,44x3,53	D003.339	1
7161	O-ring 80x3	D000.363	1	7161	O-ring 80x3	D002.512	1
7232	O-ring 178x4	D003.018	1	7232	O-ring 178x4	D003.273	1
7245	Radial seal AS110x130x12	D003.803	1	7245	Radial seal AS110x130x12	D003.804	1
7249 ¹⁾	O-ring 90x3	D002.736	1	7249 ¹⁾	O-ring 90x3	D003.568	1
7250	O-ring 88x2,5	D004.048	1	7250	O-ring 88x2,5	D004.049	1
7316 ²⁾	Radial seal AB75x95x10	K011.074	1	7316 ²⁾	Radial seal AB75x95x10	K011.075	1
7318	Radial seal AB110x130x12	K011.072	1	7318	Radial seal AB110x130x12	K011.073	1
7328	Radial seal AS90x110x8	D004.407	1	7328	Radial seal AS90x110x8	D004.408	1
7332 ³⁾	Radial seal BC30x40x7	K011.763	1	7332 ³⁾	Radial seal BC30x40x7	K011.764	1
7333 ³⁾	Rod seal 8x10,9	K011.765	1	7333 ³⁾	Rod seal 8x10,9	K011.765	1

1) For version with output drive types B1/B2/B3/E/B4/D

2) For version with output drive type DD or B3D

3) For version with handwheel